

Product Data

ARMORMAX® 75

For Erosion Control

The ARMORMAX® 75 for Erosion Control is an Engineered Earth Armoring SolutionTM used for permanent erosion protection in vegetated and unvegetated applications. It is composed of two components: PYRAMAT® 75 High Performance Turf Reinforcement Mat (HPTRM) and Type B1 Enginnered Earth Anchors. ARMORMAX® 75 is available in green or tan to provide for an aesthetically pleasing solution with proven performance. The anchor component is specifically designed and tested for compatibility and performance with PYRAMAT® 75 HPTRM to provide a system solution. Propex offers several anchor options to provide the ARMORMAX® 75 system designed for specific challenges and needs. The expected design life of ARMORMAX® 75 is up to 75 years because of its superior UV resistance, resistance to corrosion, strength, and durability in the most demanding environments.



The PYRAMAT® 75 HPTRM component of ARMORMAX® 75 values listed below while manufactured at a Propex facility having achieved ISO 9001:2008 certification. Propex also performs internal Manufacturing Quality Control (MQC) tests that have been accredited by the Geosynthetic Accreditation Institute – Laboratory Accreditation Program (GAI-LAP).

The Type B1 Anchor model is used for permanent erosion protection applications and has a working load of up to 800 lbs. The Type B1 Anchor consists a zinc-aluminum alloy anchor head, zinc-aluminum coated carbon steel cable, a zinc-aluminum alloy load-locking mechanism with a ceramic roller, and two aluminum ferrules. The bullet nose design of the anchor head allows the anchor to penetrate PYRAMAT® 75 HPTRM resulting in minimal installation damage. The Type B1 Anchor is also designed with a recessed cavity so the top of the cable can be cut below the surface being protected.



ENGINEERED EARTH ARMORING SOLUTIONS™

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PYRAMAT® 75 HPTRM PROPERTIES

PROPERTY	TEST METHOD	ENGLISH	METRIC
ORIGIN OF MATERIALS			
% U.S. Manufactured		100%	100%
PHYSICAL			
Thickness ²	ASTM D-6525	0.40 in	10.2 mm
Light Penetration (% Passing) ³	ASTM D-6567	10%	10%
Color	Visual	Green or Tan	
MECHANICAL			
Tensile Strength ²	ASTM D-6818	4000 x 3000 lbs/ft	58.4 x 43.8 kN/m
Elongation ²	ASTM D-6818	40 x 35 %	40 x 35 %
Resiliency ²	ASTM D-6524	80%	80%
Flexibility ⁴	ASTM D-6575	0.534 in-lb	616,154 mg-cm
ENDURANCE			
UV Resistance % Retained at 3,000 hrs 4	ASTM D-4355	90%	90%
UV Resistance % Retained at 6,000 hrs 4	ASTM D-4355	90%	90%
PERFORMANCE			
Velocity (Vegetated) 4, 5	Large Scale	25 ft/sec	7.6 m/sec
Shear Stress (Vegetated) 4,5	Large Scale	16 lb/ft ²	766 Pa
Manning's n (Unvegetated) 4, 6	Calculated	0.028	0.028
USACE / CSU Wave Overtopping	Large Scale	USACE Approved	
Seedling Emergence ⁴	ASTM D-7322	296%	296%
ROLL SIZES		8.5 ft x 120 ft	2.6 m x 36.6 m
NOLL SIZES		15.0 ft x 120 ft	4.6 m x 36.6 m

TYPE B1 ANCHOR PROPERTIES

PHYSICAL		ENDURANCE/ COMPONENT MATERIALS			
Anchor Head Length	3.44 in	Anchor Head	Zinc-aluminum alloy		
Anchor Head Width	1.22 in	Cable Tendon	Zinc-aluminum carbon steel		
Anchor Head Bearing Area	3.0 in ²	Load Bearing Plate	Zinc-aluminum alloy		
Anchor Head Weight	0.24 lbs	Load-Lock Mechanism	Zinc-aluminum alloy w/ceramic roller		
		Crimped Ferrule	Aluminum		
PERFORMANCE		MECHANICAL			
Load Range (Cohesive through Non Cohesive Soils)	Up to 500 lbs	Ultimate Strength	1,100 lbs		
Embedment Depth	Up to 5 ft	Working Load	800 lbs		

NOTES:

- 1. The property values listed above are effective 03/09/2018 and are subject to change without notice. Values represent testing at time of manufacture.
- 2. Minimum average roll values (MARV) are calculated as the typical minus two standard deviations. Statistically, it yields a 97.7% degree of confidence that any samples taken from quality assurance testing will exceed the value reported.
- 3. Maximum Average Roll Value (MaxARV), calculated as the typical plus two standard deviations. Statistically, it yields a 97.7% degree of confidence that any sample taken during quality assurance testing will meet to the value reported.
- 4. Typical Value.
- 5. Maximum permissible velocity and shear stress has been obtained through vegetated testing programs featuring specific soil types, vegetation classes, flow conditions, and failure criteria. These conditions may not be relevant to every project nor are they replicated by other manufacturers. Please contact Propex for further information.
- 6. Calculated as typical values from large-scale flexible channel lining test programs with a flow depth of 6 to 12 inches.



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